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APPLICATION NO.		ING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/980,754	02/15/2002		Wilfred Lerch	Az. 2964	7497	
7	590	06/18/2002				
Robert W Bee	cker & A	Associates	EXAMINER			
Suite B 707 Highway 6			MALDONADO, JULIO J			
Tijeras, NM 87059				ART UNIT	PAPER NUMBER	
				2823	2823	
			DATE MAILED: 06/18/2002			

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)					
Office Action Summan	09/980,754	LERCH ET AL.					
Office Action Summary	Examiner	Art Unit					
	Julio J. Maldonado	2823					
The MAILING DATE of this communication app Period for Reply	ears on the cover sneet with the c	orrespondence address					
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).  Status							
1) Responsive to communication(s) filed on 22 A	April 2000 .						
2a) ☐ This action is <b>FINAL</b> . 2b) ☑ Th	is action is non-final.						
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Disposition of Claims							
4) Claim(s) 28-49 is/are pending in the application.							
4a) Of the above claim(s) is/are withdrawn from consideration.							
5) Claim(s) is/are allowed.							
6)⊠ Claim(s) <u>28-49</u> is/are rejected.							
7) Claim(s) is/are objected to.							
8) Claim(s) are subject to restriction and/or Application Papers	r election requirement.						
9) The specification is objected to by the Examiner.							
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
11) The proposed drawing correction filed on							
If approved, corrected drawings are required in reply to this Office action.							
12) The oath or declaration is objected to by the Examiner.							
Priority under 35 U.S.C. §§ 119 and 120							
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).							
a) ☐ All b) ☐ Some * c) ☐ None of:							
1. Certified copies of the priority documents have been received.							
2. Certified copies of the priority documents have been received in Application No							
<ul> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>							
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).							
a) ☐ The translation of the foreign language provisional application has been received. 15)☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.							
Attachment(s)							
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Informal F	(PTO-413) Paper No(s) Patent Application (PTO-152)					

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### **DETAILED ACTION**

## Claim Rejections - 35 USC § 112

- 1. The following is a quotation of the second paragraph of 35 U.S.C. 112:
  - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 2. Claim 43 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

The limitation "...a thermal stressing of a semiconductor wafer is reduced to a minimum..." renders the claim indefinite since it fails to define a definite scale of the thermal stress as to "a minimum". Appropriate correction is required.

### Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 28-35, 37, 38 and 44-49 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kodama (U.S. 5,967,794).

In reference to claim 28, Kodama in a related method to control the formation of doped regions teach controlling at least one of a concentration and a distribution of defects or vacancies as a function of a process gas atmosphere; and prior to a thermal treatment, removing a natural SiO<sub>2</sub> layer from a surface of a semiconductor and producing a silicon nitride layer (6B) on said semiconductor (column 6, lines 25-55).

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Kodama fails to teach producing the silicon nitride layer having a thickness of up to 4nm on said semiconductor. However, the selection of the claimed range is obvious because it is a matter of determining optimum process condition by routine experimentation with a limited number of species. In re Jones, 162 USPQ 224 (CCPA 1955)(the selection of optimum ranges within prior art general conditions is obvious) and In re Boesch, 205 USPQ 215 (CCPA 1980)(discovery of optimum value of result effective variable in a known process is obvious).

In reference to claims 29-35, Kodama teaches said defects are vacancies; said defects are semiconductor substrate atoms on interstitial lattice positions; the composition of the process gas is controlled, said composition comprising the concentration of the gas; the process gas including a nitrogen-containing gas, said gas comprising nitrogen. Kodama fails to teach controlling a partial pressure of the gas. However, Kodama teaches controlling the concentration of the gas by controlling the gas flow rate on a reaction chamber, which inherently teaches controlling the partial pressure of a process gas because controlling the concentration of the mixing gas can control the partial pressure.

In reference to claims 37 and 38, Kodama teaches including an oxygen-containing component, including at least one of  $N_2O$ , NO and  $H_2O$  (column 6, lines 25-32).

In reference to claims 44-49, Kodama teaches controlling a distribution of foreign atoms within a semiconductor material by means of distribution of said defects; said foreign atoms include at least boron; carrying out the process on a doped

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semiconductor; doping into said semiconductor by at least one of gas phase doping, implantation; and out-diffusing from a layer that is in contact with said semiconductor (column 6, lines 25-55).

5. Claims 36, 39, 41 and 42 rejected under 35 U.S.C. 103(a) as being unpatentable over Kodama ('794) as applied to claims 28-35, 37, 38 and 44-49 above, and further in view of Wolf et al.

In reference to claims 36, 39, 41 and 42, Kodama substantially teaches all aspects of the specification but fails to show that the process gas contains no oxygen; that a temperature behavior of a thermal treatment is controlled in terms of time; and that the process includes NH<sub>3</sub> having a concentration of 0 to 10,000ppm. However, Wolf et al. in a related art to the deposition of silicon nitride film teach that silicon nitride depositions by LPCVD are controlled by many deposition parameters including total pressure partial pressure, thermal gradients, among others, using gases containing no oxygen including NH<sub>3</sub> (pages 192-193). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention was made to control the deposition parameters of silicon nitride and using NH<sub>3</sub> as taught by Wolf in the doped-formation method of Kodama, since by controlling deposition parameters it would produce an uniform film with a low processing cost (page 192).

Kodama in combination with Wolf et al. fail to teach depositing silicon nitride using NH<sub>3</sub> gas at a concentration between 0 and 10,000ppm. However, the selection of the claimed range is obvious because it is a matter of determining optimum process condition by routine experimentation with a limited number of species. In re Jones, 162

USPQ 224 (CCPA 1955)(the selection of optimum ranges within prior art general conditions is obvious) and In re Boesch, 205 USPQ 215 (CCPA 1980)(discovery of optimum value of result effective variable in a known process is obvious).

### Conclusion

6. Papers related to this application may be submitted directly to Art Unit 2823 by facsimile transmission. Papers should be faxed to Art Unit 2823 via the Art Unit 2823 Fax Center located in Crystal Plaza 4, room 3C23. The faxing of such papers must conform to the notice published in the Official Gazette, 1096 OG 30 (15 November 1989). The Art Unit 2823 Fax Center number is (703) 305-3432. The Art Unit 2823 Fax Center is to be used only for papers related to Art Unit 2823 applications.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Julio J. Maldonado at (703) 306-0098 and between the hours of 8:00 AM to 4:00 PM (Eastern Standard Time) Monday through Friday or by email via julio.maldonado@uspto.gov. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wael Fahmy, can be reached on (703) 308-4918.

Any inquiry of a general nature or relating to the status of this application should be directed to the Group 2800 Receptionist at (703) 308-0956.

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SUPERVISORY PRIM

TECHNOLOGY CENT

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